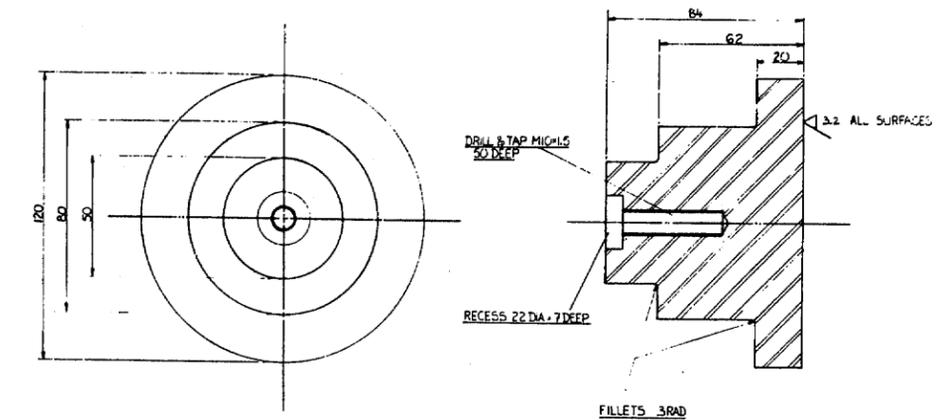
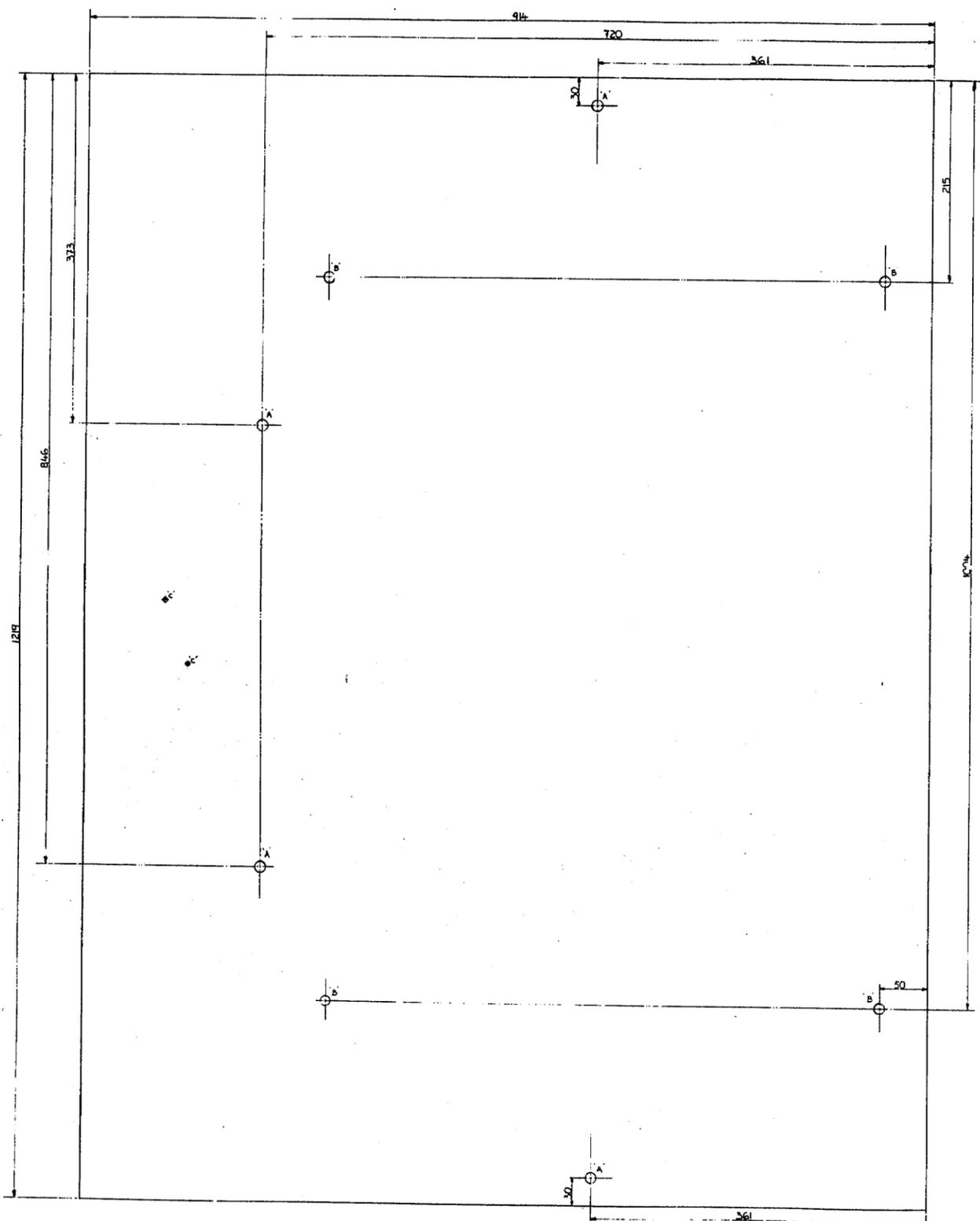


AS BUILT DRAWINGS
This drawing shows as supplied to the work.

PREPARED BY: A. BISHOP
APPROVED
Mr. T.C.I. 244
Date: 2-5-52

FULL SIZE DETAIL OF BOBBIN MOUNTING

A member of Grubb Parsons and Reynolds Parsons	SURFACE FINISH EQUIVALENTS MICROMETRES 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60	SURFACE FINISH SYMBOLS DENOTES NOT NECESSARILY MACHINED DENOTES MACHINED	WELD SYMBOLS TO BS 499 PART 2 1959	FABRICATION TOLERANCES DIMENSIONS UP TO 250 ± 0.20 DIMENSIONS FROM 250 TO 2800 ± 0.30 DIMENSIONS OVER 2800 ± 0.50 ANGLES ± 1:800 STRAIGHTNESS / FLATNESS 1:800	THIS DRAWING IS THE PROPERTY OF NEI PARSONS LTD. AND MUST NOT BE COPIED OR DISCLOSED TO A THIRD PARTY WITHOUT GRUBB PARSONS WRITTEN CONSENT.	ALL DIMENSIONS ARE IN MILLIMETRES ANGLES ± 2 SCREW THREADS TO B.S. 9443 PART 2 MEDIUM FIT MACHINED DIA CONCENTRIC TO 0.1 T.L.R.	PROJECTION CHECKED 2nd ANGLE APPROVED DATE: 4-4-52	DRAWN DATE: 4-4-52	GRUBB PARSONS NEWCASTLE UPON TYNE NES 2YB ASSEMBLY OF SECONDARY MIRROR CORNER STORAGE UNIT	SCALE 1:2	SHEET OF TCI 244
	THIS DRAWING CONFORMS TO B.S. 208										



4 HOLES 'A' 10 DIA AS SHOWN
 4 HOLES 'B' 10 DIA UNDIMENSIONED
 HOLES TO BE DRILLED ON GIVE
 TO SUIT QUADRANT FITTING
 2 HOLES 'C' 5 DIA DRILLED FROM
 MOUNTING FLANGE ASSEMBLY

FREEMAN FOX & PARTNERS
APPROVED
 No. TC1 214 03 Rev. A
 Date 2-5-1964

DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	FIRST MADE ORD No. 118764	MATERIAL 1/2 Plywood
		FIRST ISSUE DATE	FINISH NET CURR WEIGHT
		COST ACCOUNT 214	PART No.
DATE OF MOD MODIFIED BY	DATE OF MOD MODIFIED BY	TITLE SECONDARY HULLOR COVER STORAGE SUPPORT	
		WEIGHT	SCALE UNIT No. 1:1 TC1 214 03
		No. OFF PER SET 7	SUBS

A member of Grubb Parsons
 and Reynolds Parsons

SURFACE FINISH EQUIVALENTS		SURFACE FINISH SYMBOLS	
1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16
17	18	19	20
21	22	23	24
25	26	27	28
29	30	31	32
33	34	35	36
37	38	39	40
41	42	43	44
45	46	47	48
49	50	51	52
53	54	55	56
57	58	59	60
61	62	63	64
65	66	67	68
69	70	71	72
73	74	75	76
77	78	79	80
81	82	83	84
85	86	87	88
89	90	91	92
93	94	95	96
97	98	99	100

WELD SYMBOLS TO BS 499 PART 2 1963		FABRICATION TOLERANCES	
1	2	3	4
5	6	7	8
9	10	11	12
13	14	15	16
17	18	19	20
21	22	23	24
25	26	27	28
29	30	31	32
33	34	35	36
37	38	39	40
41	42	43	44
45	46	47	48
49	50	51	52
53	54	55	56
57	58	59	60
61	62	63	64
65	66	67	68
69	70	71	72
73	74	75	76
77	78	79	80
81	82	83	84
85	86	87	88
89	90	91	92
93	94	95	96
97	98	99	100

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 AND MUST NOT BE COPIED OR DISCLOSED TO A THIRD
 PARTY WITHOUT GRUBB PARBONS WRITTEN CONSENT.

SURFACE FINISH EQUIVALENTS		SURFACE FINISH SYMBOLS	
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53	54	55	56
57	58	59	60
61	62	63	64
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69	70	71	72
73	74	75	76
77	78	79	80
81	82	83	84
85	86	87	88
89	90	91	92
93	94	95	96
97	98	99	100

GRUBB PARBONS NEWCASTLE UPON TYNE NEG EYE
 SECONDARY HULLOR COVER STORAGE - DETAIL

SCALE: 1:1
 SHEET: 1 OF 1

AS BUILT DRAWINGS
 This drawing should be replaced by the work

